

Chart 2: Strength, σ_f , against density, ρ

The 'strength' for metals is the 0.2% offset yield strength. For polymers, it is the stress at which the stress-strain curve becomes markedly non-linear — typically, a strain of about 1%. For ceramics and glasses, it is the compressive crushing strength; remember that this is roughly 15 times larger than the tensile (fracture) strength. For composites it is the tensile strength. For elastomers it is the tear-strength. The chart guides selection of materials for light, strong, components. The guide lines show the loci of points for which:

- $\sigma_f/\rho = C$ (minimum weight design of strong ties; maximum rotational velocity of discs)
- $\sigma_f^{2/3}/\rho = C$ (minimum weight design of strong beams and shafts)
- $\sigma_f^{1/2}/\rho = C$ (minimum weight design of strong plates)

The value of the constant C increases as the lines are displaced upwards and to the left. Materials offering the greatest strength-to-weight ratio lie towards the upper left corner.

